

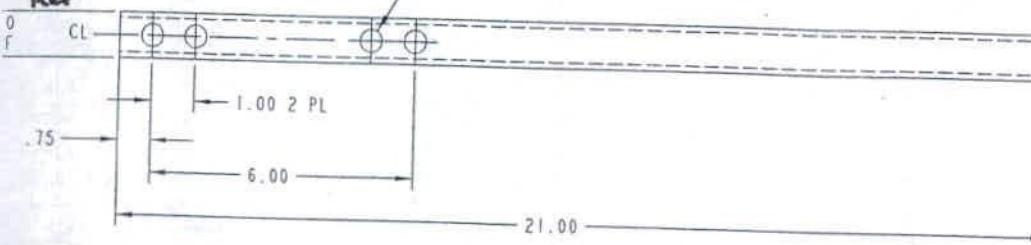
6

5

4

3

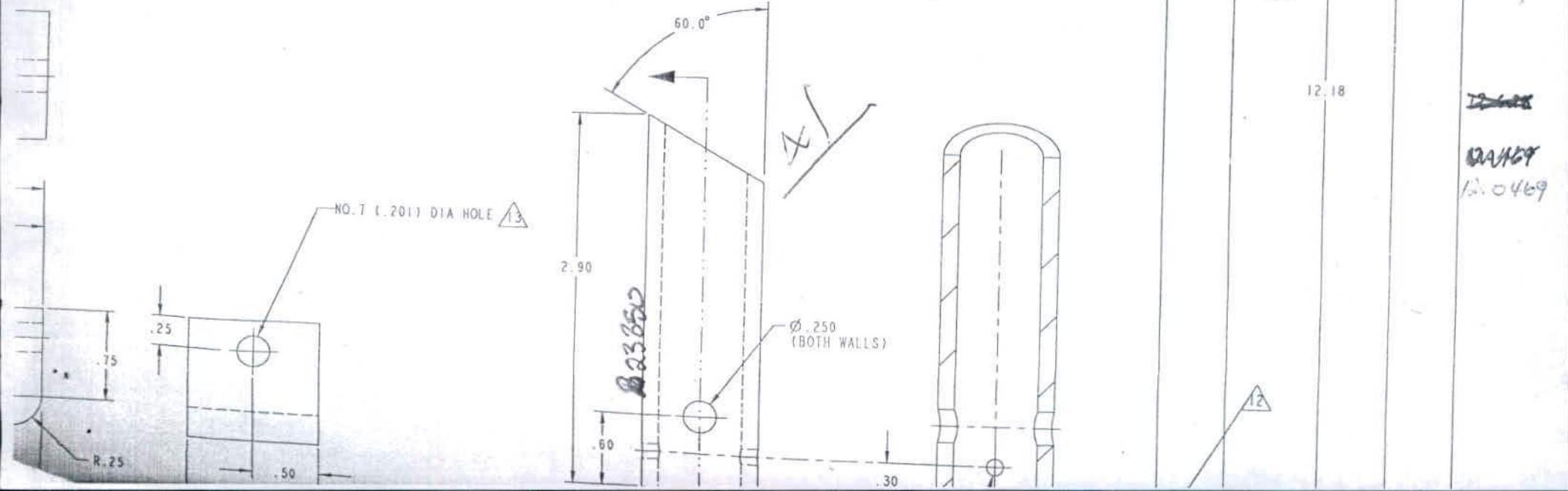
2

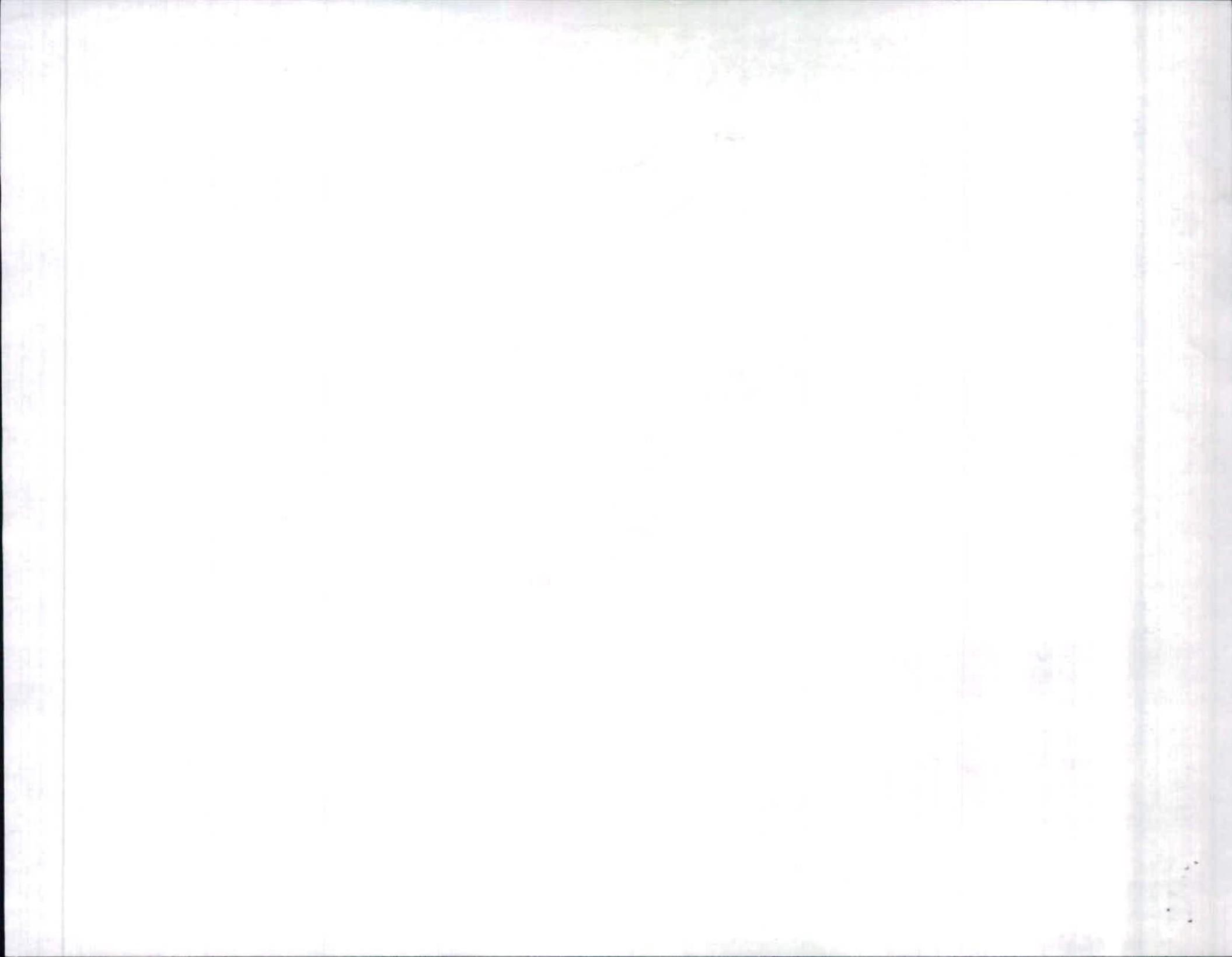
1.00
REF

①

-239 SQUARE TUBE

MATL: 1.00 SQ X .125 WALL, 6061-T6
00-A-200/8
SCALE 0.500



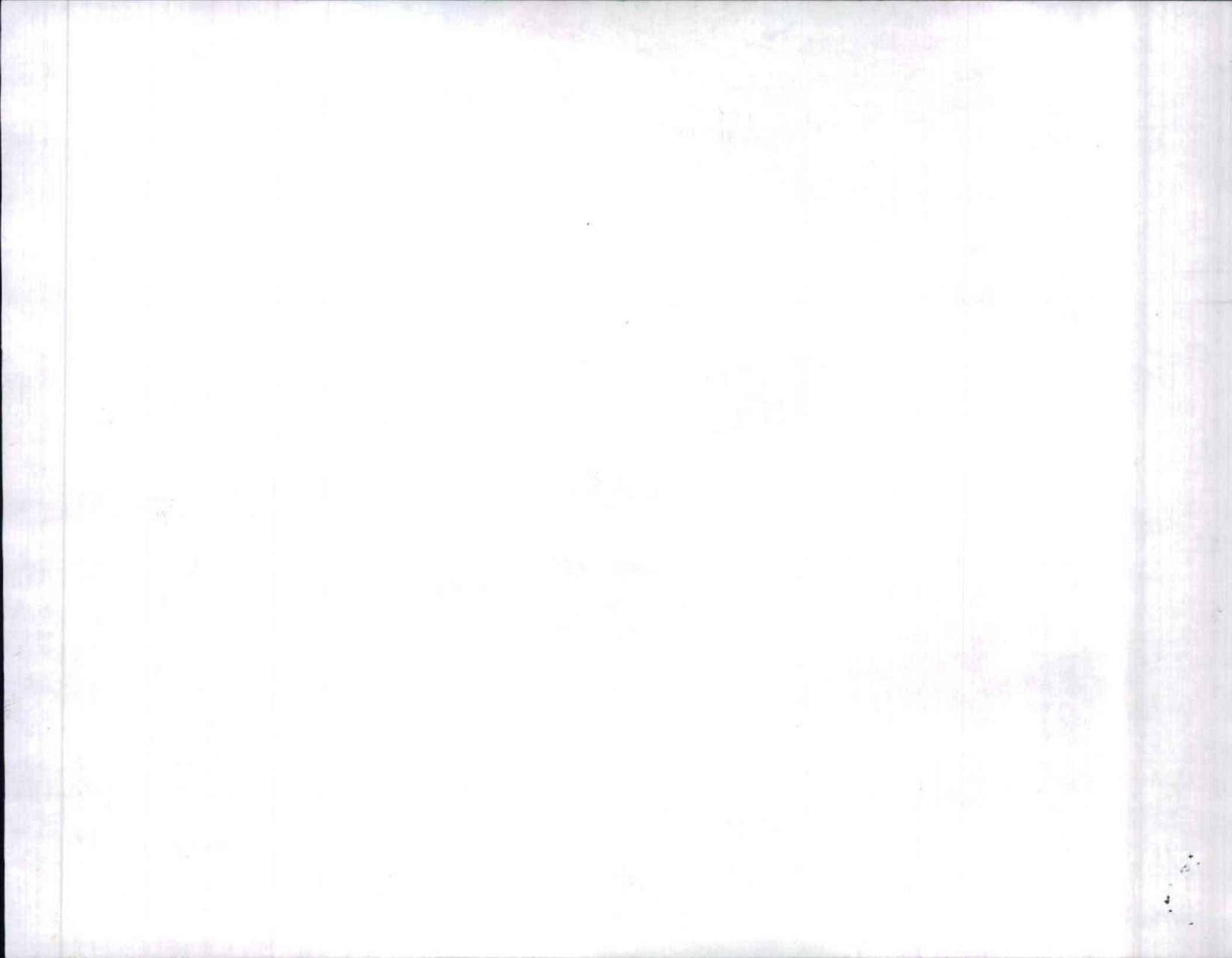


DART AEROSPACE LTD	Work Order:	24301
Description - 239 Square tube	Part Number:	B67-43001-239
Inspection Dwg B67-43001 Rev: 15		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	TG	Audited by:	J.G	Prototype Approval:	
Date:	05.09.20	Date:	05/09/21	Date:	N/A
Rev	Date	Change		Revised by	Approved
A		New Issue		KJ/RF	

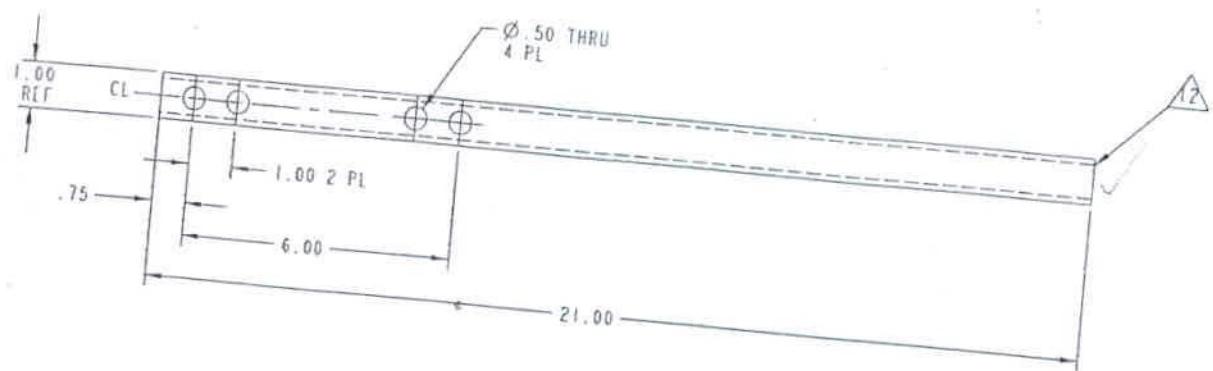


6 6 6 6 6 6 6
B B B B B B
37 38 34 35

6

5

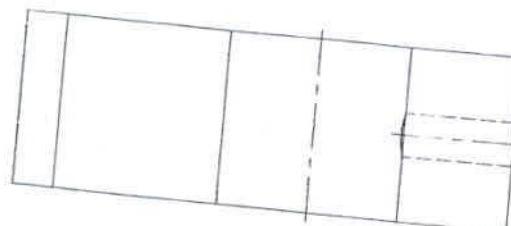
4



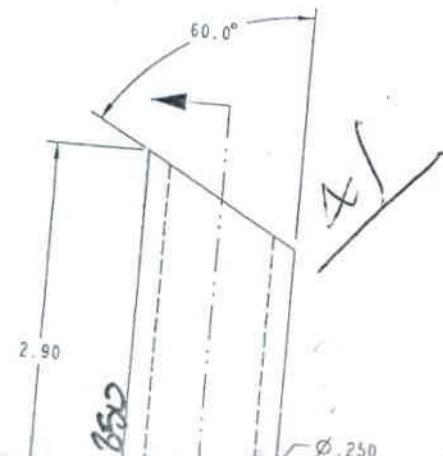
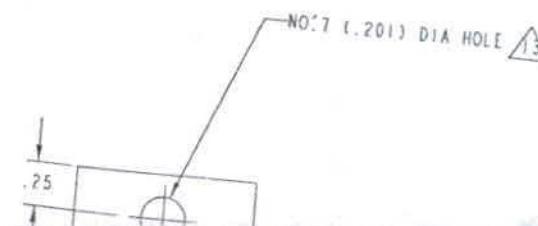
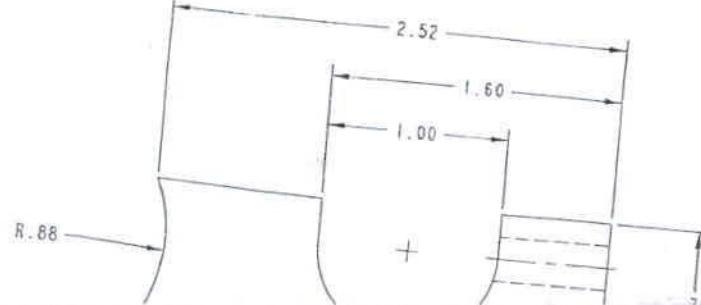
①

-239 SQUARE TUBE

MATL: 1.00 SQ X .125 WALL. 6061-T6
QQ-A-200/8
SCALE 0.500



B



SPLIT

DART AEROSPACE LTD	Work Order:	24301 A
Description: -239 Square tube.	Part Number:	PB67-43001-239
Dwg:	Qty:	17 11

Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		05/09/21	17 11
2	WA	Cut material per dwg. B67-43001-239 M2t1 M6061T6 TS1.000x1.000W.025 <u>M18570</u>	BSG	05-09-21	11
3	GA	Drill per dwg B67-43001-239	BSG	05-09-21	11
3B	GA	DEBURR	CPL	05-09-21	11
4	QC	Inspect Level 5	J.G	05/09/21	11
5	Stores	Identify + Stock	CPL	05-09-21	11
6	AC	cast part			
7	DC	Inspect Level 2		05/09/21	11
4B	WA	Pick Bushing <u>B67-43001-225</u> <u>Part# B24005</u>	CPL	05-09-21	11
4C	WA	WELD + GRIND FLUSH	CPL	05-09-21	11
4D	QC	INSPECTION		05/09/21	11
		CLOSE 17.67 17.67	SUR	05-09-22	1

Rev	Date	Change	Revised By	Approved